

DID YOU KNOW THAT ...

gypsum boards are so robust that
they can be curved even with
small radii?



DANOTILE

DEMOUNTABLE T-GRID CEILING

Hygiene ceiling suitable for rooms with high cleaning and infection control requirements. White foil-covered surface with a clean-cut look. Robust ceiling tolerating tough cleaning and disinfection agents with pH levels from 2 – 13. Clean-room certified gypsum ceiling.

Visona
Contur
Belgravia
Markant
Plaza
Danotile
Medley



DANOTILE

DEMOUNTABLE T-GRID CEILING

SIZES

600 x 600 x 6.5 mm
600 x 1200 x 6.5 mm
600 x 600 x 9.5 mm
600 x 1200 x 9.5 mm
625 x 625 x 9.5 mm
600 x 600 x 12.5 mm
600 x 1200 x 12.5 mm

SURFACE

Foil-covered with pre-impregnated, non-toxic white paper
RAL 9016 (NCS S0300-N, gloss 10)

Tested for chemical resistance in accordance with
DIN 68 861, FIRA BS 3962 and NEMA LD-3-1991.

DANISH INDOOR CLIMATE LABELLING (DIM)

Indoor value: 10 days
Particle emission: low (< 0.75 mg)

CLEANING

Dust is removed using a dry duster or vacuum cleaner. Marks
can be removed with a damp cloth using normal cleaning
practices and neutral cleaning solutions.

AMBIENT CONDITIONS

The product is designed to perform under normal conditions of
use. Tested at 90% RH and 30°C. The product can withstand
ambient temperatures of up to 50°C.

LIGHT REFLECTION

86.3%

LOAD-BEARING CAPACITY

2 / A / No load	600 x 1200 x 6.5
1 / B / No Load	600 x 600 x 9.5
	625 x 625 x 9.5
2 / B / 30N	600 x 600 x 9.5
	625 x 625 x 9.5

FIRE CLASS

B-s1,d0

FIRE RESISTANCE

½ hour fire resistance (6.5 mm)

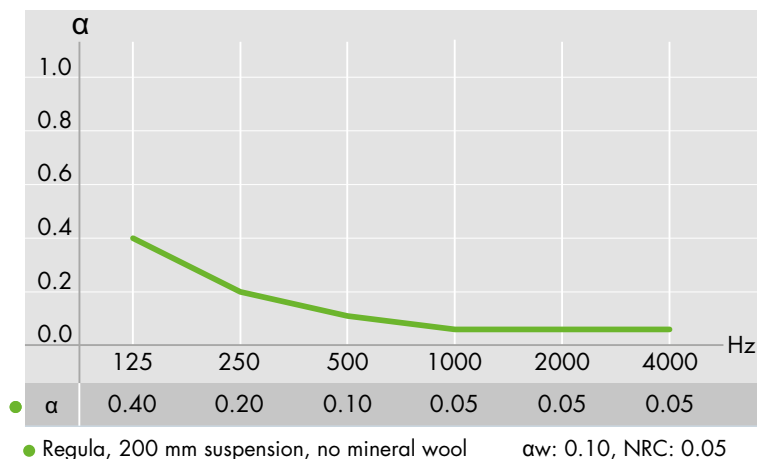
ROBUSTNESS

Durable and dirt resistant surface. Product made of robust,
glass fibre reinforced material with excellent pressure
resistance. Under normal conditions of use, the product
properties are preserved and there is no decomposition of
material over time.

WEIGHT

Indicative tile weight: 6.90 – 7.90 kg/m².
All according to thickness.

ACOUSTICS



For acoustic data on alternative constructions please
see "Absorption Data" at knaufdanoline.com

HYGIENE

Danotile can stand rigorous cleaning with concentrated disinfectants
and detergents with a very high pH (up to pH 13.0) and a very low pH
(down to pH 2.5). Danotile has also been tested for airborne particles
in accordance with ISO 14644-1 and are classified as ISO 5.



CERTIFICATES

- Clean room certificate (Céra Labo report)
- Physical resistance to disinfectants (Céra Labo report)
- Excell Hygiene Certificate
- FDES LCA Declaration
- Declaration of Conformity (EN 14190)
- Danish Indoor Climate Labelling

PERFORATION

Available only as Regula.

EDGES

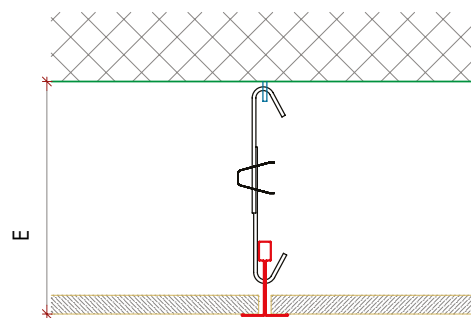
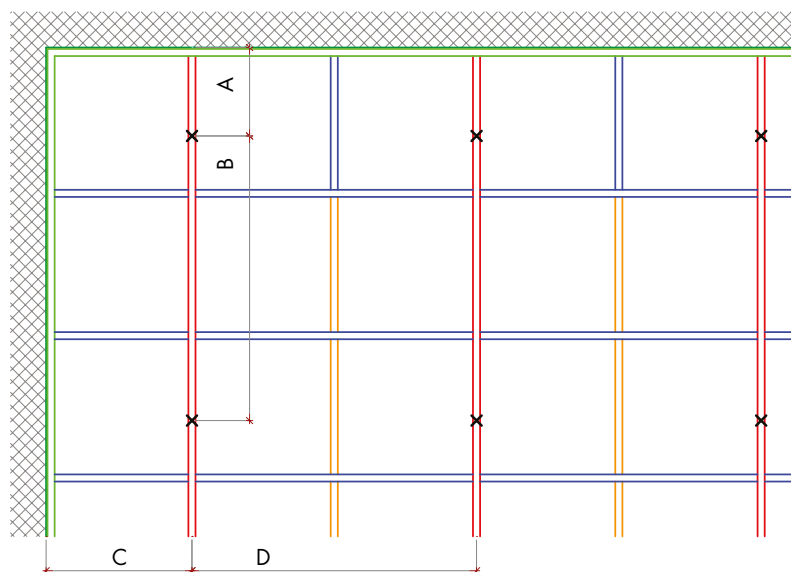


Edge A

(SQUARE EDGE) / S15 or S24

Visible grid

INSTALLATION GUIDE 600 x 600 mm module



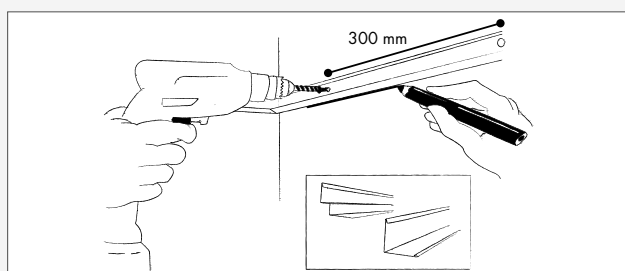
Legend:

- Wall angle or shadow line trim
- Main runner T15 or T24
- Cross tee T15 or T24, 1200 mm
- Cross tee T15 or T24, 600 mm
- X Adjustable hanger (type depends on installation depth)

A = Max. 400 mm B = Max. 1200 mm C = Max. 600 mm D = 600/1200 mm E = Min. 120 mm

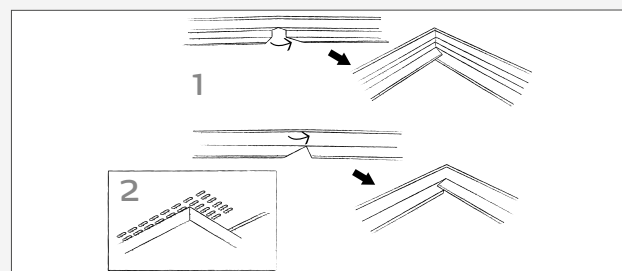
Fig. 1

Best Practice: Use of clean cotton gloves when handling product elements will ensure a good result and a ceiling without fingermarks.



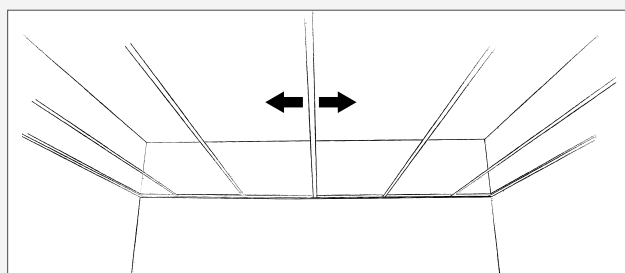
MARKING AND WALL ANGLES

- Mark the location of the wall angles on the walls and columns in relation to the required ceiling height.
- Fix the wall angles at max. 300 mm c/c. Choose the fixings in accordance with the substrate.



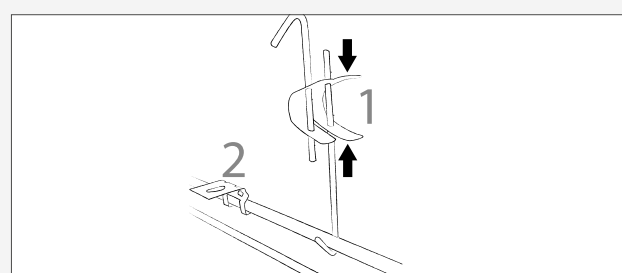
CORNERS

- Inside corners (1): cut the corners in a false mitre letting the ends overlap each other, unless anything to the contrary is specified. Finish with a corner cover, if necessary.
- Outside corners (2): must always be mitred and finished with a corner cover if necessary.



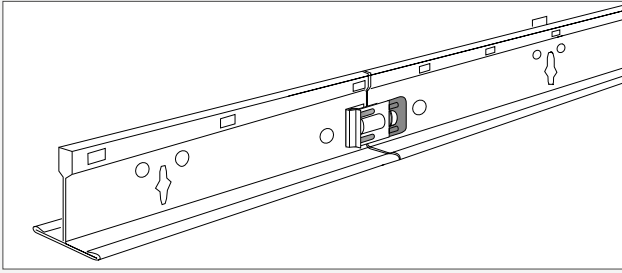
CEILING LAYOUT

- Divide the ceiling surface from the centre of the room or in accordance with the existing ceiling plans.
- The location of light fittings and ventilation units will have an influence on ceiling layout.
- The first main runner is installed at max. 600 mm from the wall. The other main runners should be installed at 600/1200 mm c/c.



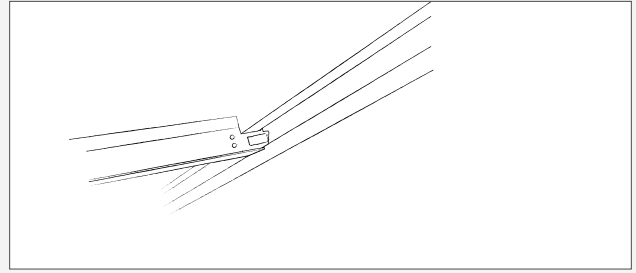
HANGERS

- Fix adjustable hangers (1) with eye screws or similar securely fastened to the primary construction.
- Direct hangers (2) are secured to the ceiling using appropriate fixings in accordance with the substrate.
- Install the first hanger at max. 400 mm from the wall. The other hangers should be installed at max. 1200 mm c/c.
- If loads from light fittings etc. are to be borne by the ceiling, install additional hangers.
- Refer to distances in figure 1.



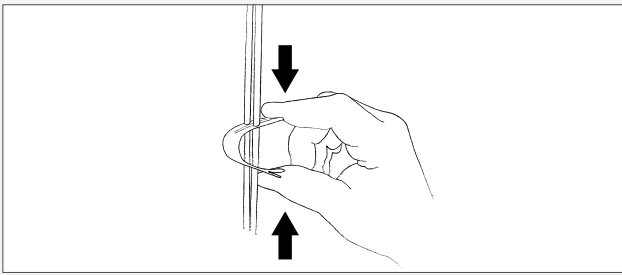
MAIN RUNNERS

- Install the main runners parallel to each other so that the slots are directly opposite each other.
- Join the main runners longitudinally by clicking them together.
- Adjust the lengths of the runners with metal shears, a hacksaw or a circular power saw with a special blade.
- Make sure there is a hanger between the end joints of the main runners and the fire break.



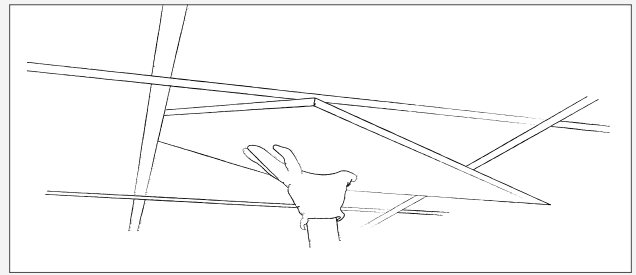
CROSS PROFILES

- Push the snap-in tongue into the slot on the main runner using light downward pressure.
- If there is a cross profile on the opposite side of the main runner, the new one must be on the left hand side of the one already in place.



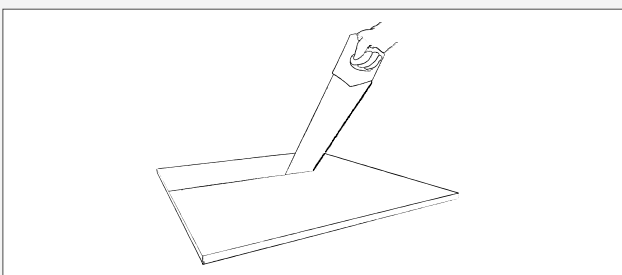
ADJUSTMENT

- Check that all profiles are correctly aligned when the entire suspension grid has been installed.
- Adjust the hangers so that they are taut and the ceiling surface is level.



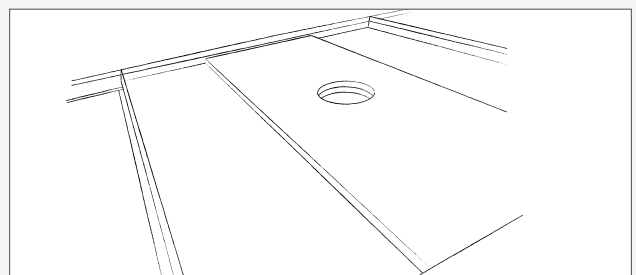
INSTALLATION

- Always wear clean cotton gloves when handling ceiling elements.
- Install the elements.



CUTTING

- Cut the elements to size from the front face.

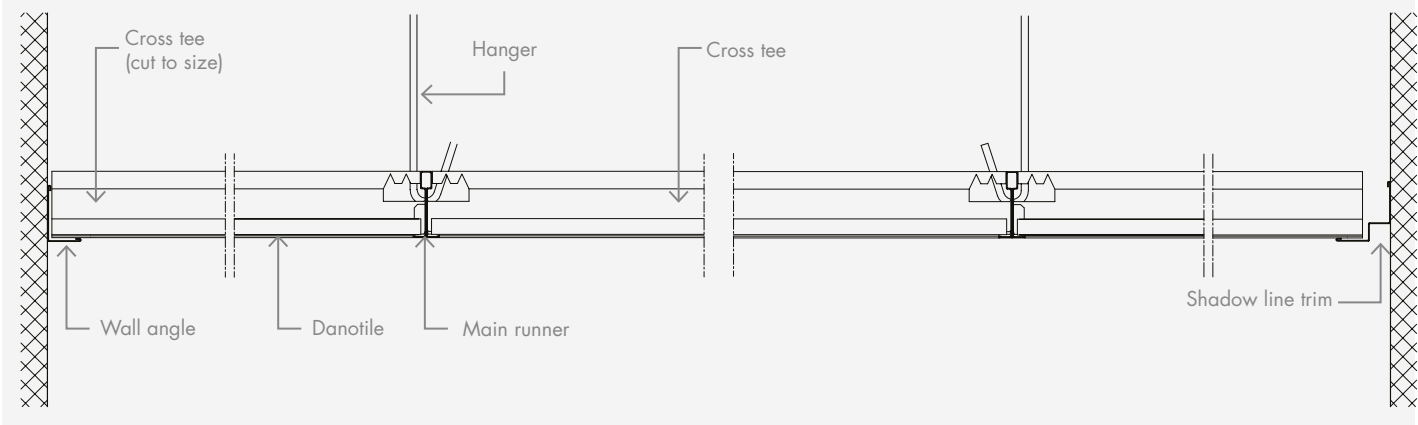


FIXTURES AND FITTINGS

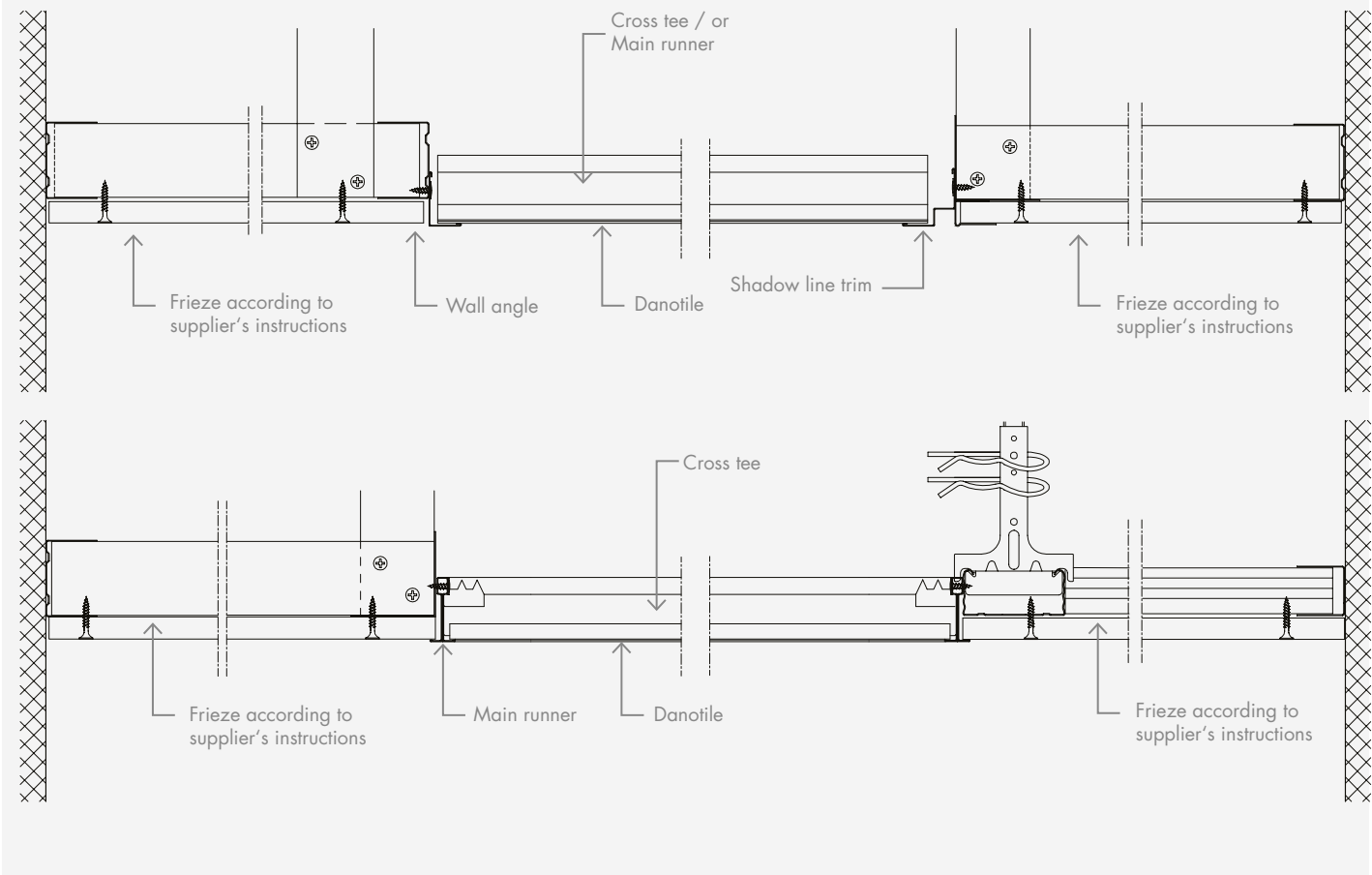
- For sizes up to 625x625 and min. thickness 9mm, units of up to 3kg can be installed directly into the panel without reinforcement.
- For larger module sizes and all sizes in 6mm thickness, a reinforcement panel of sufficient strength can be installed behind the Danotile element.
- The reinforcement panel must extend all the way into the main runners, so that the weight is transferred to them.
- The total weight should not be greater than 3kg for each m² of ceiling. Where loads are greater than 3kg/m², additional hangers must be used.
- Units over 3kg, should be installed independently, so that they do not place any load on the ceiling.

DETAILS

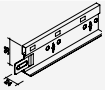
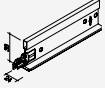
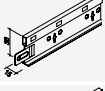
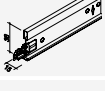








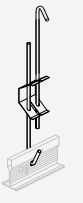
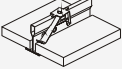


Danotile in grid system S15 or S24 direct to wall



Danotile in grid system S15 or S24 with fixed frieze



ACCESSORIES

PRODUCT NAME		SAP NO.	W x L x H (mm)
Main runner T24		467385	24 x 3700 x 38
Cross tee T24		467388 467389	24 x 600 x 38 24 x 1200 x 38
Main runner T15		450281	15 x 3700 x 38
Cross tee T15		446380 446381	15 x 600 x 38 15 x 1200 x 38
Wall angle type MIE2024		434023	20 x 3000 x 24
Shadow line trim type MS15		316335	15+15x3000/8+25
Shadow line trim type MS10		316330	19+11x3000/13+19
Outside corner for wall angle		109100	for 24 mm Wall angle
Inside corner for wall angle		109102	for 24 mm Wall angle
Outside corner for wall angle		316310	for 15 mm Shadow line trim
Inside corner for wall angle		316312	for 15 mm Shadow line trim
Direct hanger		431912 316304 316302	50 80 100
Adjustable hanger The size specification indicates the min. and max. range		469861 469868 469872 469876 469878 469880 469881	165 - 280 315 - 580 510 - 970 630 - 1210 755 - 1460 900 - 1750 1020 - 1990
Hold down clip		430744	-
Hanger clip		198242	-
Lamp hanger		198896	-

WARRANTY

KNAUF DANOLINE'S GUARANTEE OF QUALITY

At Knauf Danoline we are proud of our ability to consistently supply high quality, gypsum-based, acoustic solutions for the benefit and comfort of our customers and end-users.

At Knauf Danoline we consistently deliver what we promise.

- Products manufactured to the highest international quality standards and guaranteed free of manufacturing defects for 5 years.
- Products and systems that can withstand the most stringent of global fire, acoustic and structural tests. Fire protection and acoustic performance guaranteed for 30 years.
- Solutions that provide design, indoor climate and sustainability value.
- High quality service and technical support guaranteeing up-to-date advice and help whatever your needs.
- Equal service to everyone.
- A fast response to the requests of all customers

Knauf Danoline has been in the construction industry for over 50 years and thanks to our know-how and affiliation with the Knauf group, we have the knowledge and capacity that secures flexibility in our production, insight in the building market requirements, and the basis for further development.

Knauf Danoline is committed to a constant future proofing of its product range and through annual product reviews and product optimisation projects in R&D, Knauf Danoline provides adaptable solutions that match the different demands from the market, whilst retaining their intrinsic ability to last a lifetime. In this way Knauf Danoline can consistently deliver:

- Easy to clean solutions that maintain their acoustic and indoor climate properties for their entire service life, even after repainting time and time again.
- Sustainable gypsum solutions that can last the lifetime of the building.
- Classic, timeless designs that maintain their aesthetical quality throughout their entire service life.

Maintaining a high level of quality service to our customers and other stakeholders is essential to our success and our ability to deliver what we promise. Therefore we educate our employees to have insight in markets and the skills and competencies required to ensure that they understand the needs and desires of all our customers. Only in this way can we be sure that we are able to consistently deliver what we promise.



UPKEEP & MAINTENANCE

Best Practice: Use of clean cotton gloves when handling painted and foil-covered product elements will ensure a good result and a ceiling without fingermarks.

PRODUCT CATEGORY	DEMOUNTABLE T-GRID CEILINGS	
Products	Visona, Contur, Belgravia, Markant, Plaza	Danotile, Medley
Surface	White painted	Foil finish
Upkeep	Designed for use under normal conditions, i.e. up to 70% RH and 25°C, e.g. in offices, institutions and similar premises. Belgravia, Markant, Plaza and Danotile 600x600 have also been tested at 90% RH at 30°C and can be used under more extreme conditions such as kitchens, laboratories and rooms with frequent and major changes in the temperature and air humidity. Special purpose, anticorrosion treated suspension systems should be used in areas of very high humidity.	
Cleaning	Dust is removed using a dry duster or vacuum cleaner. Marks can be removed with a damp cloth using normal cleaning practices and neutral cleaning solutions. Stubborn marks and minor damages should be wiped clean prior to repainting.	Dust is removed using a dry duster or vacuum cleaner. Marks can be removed with a damp cloth using a mild detergent if necessary. Stronger cleaning agents may be used where necessary to remove stubborn marks or where cleaning regimes require it. The product can also stand rigorous cleaning with concentrated disinfectants and detergents with high and low pH values (13.0 - 2.5).
Repair	More visible damages and scratches on the surface can be repaired using filler and finishing with sandpaper prior to repainting. When painting use Knauf Danoline repair paint or similar (as NCS 0700 or closest RAL colour 9003) and apply by paint roller. In case of surfaces painted with Medifend, make sure to use Medifend paint when repainting. Spray painting is not recommended on perforated products, as there is a risk of the spray paint being applied to the acoustic felt backing thereby altering the acoustic properties.	Damages and scratches are difficult to repair and therefore it is recommended to replace damaged tiles with new.
Lamp suspension	<p>DANOTILE: For sizes up to 625x625 mm and min. thickness 9mm, units of up to 3kg can be installed directly into the panel without reinforcement. For larger module sizes and all sizes in 6mm thickness, a reinforcement panel of sufficient strength can be installed behind the element. The reinforcement panel must extend all the way into the main runners, so that the weight is transferred to them. The total weight should not be greater than 3kg for each m² of ceiling. Where loads are greater than 3kg/m², additional hangers must be used. Units over 3kg, should be installed independently, so that they do not place any load on the ceiling.</p> <p>BELGRAVIA, MARKANT, PLAZA, MEDLEY: For sizes up to 625x625 mm not in Tangent perforation, units of up to 3kg can be installed directly into the panel without reinforcement. For larger module sizes and all sizes with Tangent perforation a reinforcement panel of sufficient strength can be installed behind the element. The reinforcement panel must extend all the way into the main runners, so that the weight is transferred to them. The total weight should not be greater than 3kg for each m² of ceiling. Where loads are greater than 3kg/m², additional hangers must be used. Units over 3kg, should be installed independently, so that they do not place any load on the ceiling.</p> <p>VISONA, CONTUR: With smaller units (of up to 3kg) a reinforcement panel of sufficient strength can be installed behind the element. The reinforcement panel must extend all the way into the main runners, so that the weight is transferred to them. The total weight should not be greater than 3kg for each m² of ceiling. Where loads are greater than 3kg/m², additional hangers must be used. Units over 3kg, should be installed independently, so that they do not place any load on the ceiling.</p>	
PRODUCT CATEGORY	SELF-SUPPORTING CEILINGS	
Products	Corridor 400, Corridor Swing	
Surface	White painted	
Upkeep	Designed for use under normal conditions, i.e. up to 70% RH and 25°C, e.g. in offices, institutions and similar premises. Corridor 400 has also been tested at 90% RH at 30°C and can be used under more extreme conditions such as kitchens, laboratories and rooms with frequent and major changes in the temperature and air humidity.	
Cleaning	Dust is removed using a dry duster or vacuum cleaner. Marks can be removed with a damp cloth using normal cleaning practices and neutral cleaning solutions. Stubborn marks and minor damages should be wiped clean prior to repainting.	
Repair	More visible damages and scratches on the surface can be repaired using filler and finishing with sandpaper prior to repainting. When painting use Knauf Danoline repair paint or similar (as NCS 0700 or closest RAL colour 9003) and apply by paint roller. In case of surfaces painted with Medifend, make sure to use Medifend paint when repainting. Spray painting is not recommended on perforated products, as there is a risk of the spray paint being applied to the acoustic felt backing thereby altering the acoustic properties.	
Lamp suspension	<p>CORRIDOR 400: Units weighing up to 3kg can be installed directly into the panel without reinforcement. N.B. The maximum cut-out, when installing in the centre of the panel is Ø265mm / 265x265 mm. Units over 3kg, should be supported independently, so that they do not place any load on the ceiling.</p> <p>CORRIDOR SWING: The ceiling tile may not bear additional weight from other installations.</p>	

UPKEEP & MAINTENANCE

Best Practice: Use of clean cotton gloves when handling painted and foil-covered product elements will ensure a good result and a ceiling without fingermarks. Handling the untreated panels with care will avoid damage and surface contamination prior to painting and thereby ensure a good end result.

PRODUCT CATEGORY	NON-DEMOUNTABLE CEILINGS AND WALL LININGS			
Products	Danopanel	Designpanel, Tectopanel, Solopanel, Stratopanel	Contrapanel, Adit	Kinopanel, Amfipanel
Surface	White painted	Untreated	Foil finish	Black painted
Upkeep	Designed for use under normal conditions, i.e. up to 70% RH and 25°C, e.g. in offices, institutions and similar premises. DESIGNPANEL, TECTOPANEL: The panels have also been tested at 90% RH at 30°C and can be used under more extreme conditions such as kitchens, laboratories and rooms with frequent and major changes in the temperature and air humidity. In areas of high humidity consideration should be given to anticorrosion suspension systems and durable/washable surface finishes.		CONTRAPANEL: Designed for use in sports halls and similar areas where conditions do not normally exceed 70% RH and 25°C. ADIT: The panels are custom made and designed for use under normal conditions, i.e. 70% and 25°C, e.g. in offices, institutions and similar premises unless otherwise advised. Adit and Contrapanel have also been tested at 90% RH at 30°C and can be used under more extreme conditions with frequent and major changes in temperature and air humidity.	Designed for use in cinemas, theatres, studios and similar premises under normal conditions, i.e. up to 70% RH and 25°C.
Cleaning	Dust is removed using a dry duster or vacuum cleaner. Removal of marks depends on the paint used on site, although a damp cloth using normal cleaning practices and neutral cleaning solutions is normally suitable for minor marks. In the case of stubborn marks or if in doubt refer to the paint manufacturer's recommendations. CONTRAPANEL: Dust is removed using a dry duster or vacuum cleaner. Marks can be removed with a damp cloth using normal cleaning practices and neutral cleaning solutions. On non-perforated tiles stronger cleaning agents may be used where necessary to remove stubborn marks or where cleaning regimes require it.			
Repair	More visible damages and scratches on the surface can be repaired using filler and finishing with sandpaper prior to repainting. When painting use Knauf Danoline repair paint or similar (as NCS 0700 or closest RAL colour 9003) and apply by paint roller. In case of surfaces painted with Medifend, make sure to use Medifend paint when repainting. Spray painting is not recommended on perforated products, as there is a risk of the spray paint being applied to the acoustic felt backing thereby altering the acoustic properties.	Use a paint roller to apply paint. Use the same paint as the original surface finish chosen. In case of surfaces painted with Medifend, make sure to use Medifend paint when repainting. Spray painting is not recommended on perforated products, as there is a great risk of the spray paint being applied to the acoustic felt backing thereby altering the acoustic properties.	Damages and scratches are difficult to repair and therefore it is recommended to replace damaged panels with new.	When painting use Knauf Danoline repair paint or similar (as NCS S9000-N) and apply by paint roller. In case of surfaces painted with Medifend, make sure to use Medifend paint when repainting. Spray painting is not recommended on perforated products, as there is a risk of the spray paint being applied to the acoustic felt backing thereby altering the acoustic properties.
Lamp suspension	The tile may not bear additional weight from other installations. Light objects up to a maximum of 3 kg/m² may be installed where they can be suspended from the furring system which must be able to bear the full weight.	Light objects up to a maximum of 3 kg can be suspended using appropriate fixings. Items over 3 kg must be suspended from the furring system which must be able to bear the full weight.	CONTRAPANEL: Light objects up to a maximum of 3 kg can be suspended using appropriate fixings. Items over 3 kg must be suspended from the furring system which must be able to bear the full weight. ADIT: The panel may not bear additional weight from other installations.	The panel may not bear additional weight from other installations.

PRODUCT CATEGORY	DESIGN ELEMENTS	
Products	Curvex	Mitex
Surface	Untreated	Untreated
Upkeep	Designed for creating organic wall and ceiling shapes e.g. in offices, institutions and similar premises under normal conditions, i.e. up to 70% RH and 25°C.	Designed for creating clean-cut edges wall and ceiling shapes e.g. in offices, institutions and similar premises under normal conditions, i.e. up to 70% RH and 25°C.
Cleaning	Dependent on the chosen surface finish.	
Repair	Dependent on the chosen surface finish.	
Lamp suspension	The panels are custom made and may not bear additional weight from other installations unless otherwise advised.	

↓ TRANSPORT & STORAGE GUIDE

Prior to installation, Knauf Danoline ceiling and wall lining products must be stored clean and dry, between 0°C and 50°C, and with a relative humidity not exceeding 70% RH, and not subject to any abnormal conditions

TRANSPORTATION

It is recommended when transporting and storing Knauf Danoline products that they must be:

- positioned on a level base
- stored indoors
- protected from direct moisture
- protected from impact and shock
- opened carefully without damaging the products
- stored at humidities of less than 70% RH
- stored at temperatures of less than 50°C

When transporting Knauf Danoline products, it is recommended not to stack more than 2 pallets on top of each other.

STORAGE

When storing Knauf Danoline products, it is recommended not to stack more than 3 pallets on top of each other.

